

Reasons for not using the proper procedure & equipment	How to ensure that the proper procedure & equipment is used
Employee finds the proper procedure & equipment difficult to follow/use	 One on one coaching Identify equipment that is easier to use Simplify the procedure (use the Activity Improvement Tool)
Employee forgot the proper procedure or had a momentary lapse in concentration/judgment	 When mistakes happen Help the employee learn from them Avoid emotional outbursts, sarcasm Try to avoid punishment for honest mistakes Regular reminders Signs/Postings Regular refresher training Keep procedure documents where they can be easily accessed by employees Simplify the procedure (use the Activity Improvement Tool)
Employee did not know the proper procedure	Review the new employee orientation processTraining
Employee knows the proper procedure, does not find it difficult and chooses not to follow it entirely	 Provide positive feedback when the proper procedure is observed
 They don't understand the BENEFIT of the doing the activity CORRECTLY 	Explain/show why it is important to follow the proper procedure
 They don't understand the CONSEQUENCES of doing the activity INCORRECTLY They have always done it incorrectly and have never experienced a negative consequence 	 If doing the activity the wrong way results in problems that are important but infrequent, give examples of the possible problems Employee may not have experienced the problem, yet!
 Not everybody uses the proper procedure 	 Enforce the proper procedure consistently with everyone If there are exceptions, ensure that they are well understood and justifiable